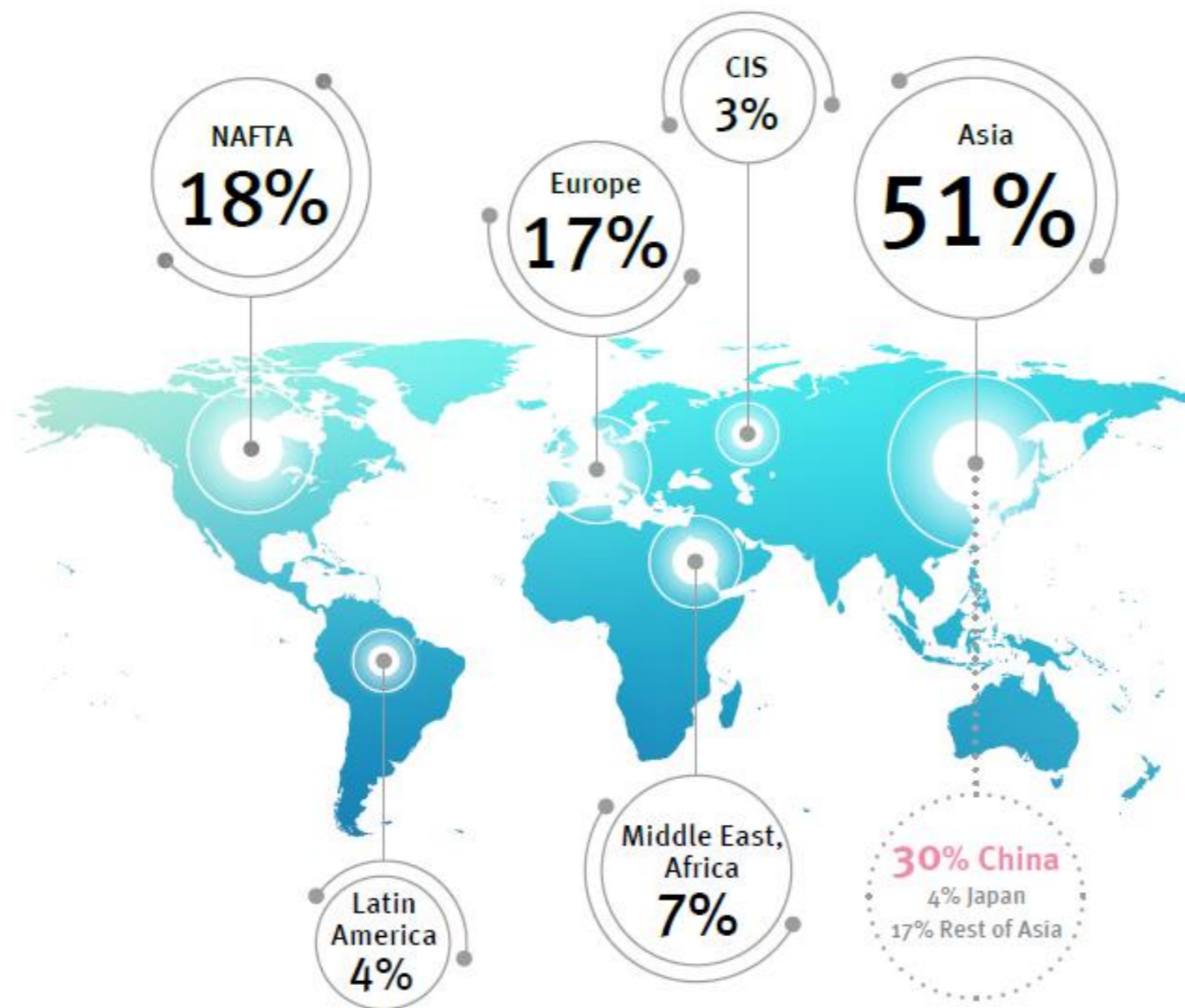


PSYCHE Project

Prof. Dr. Ir. Kevin Van Geem, 13/05/2020

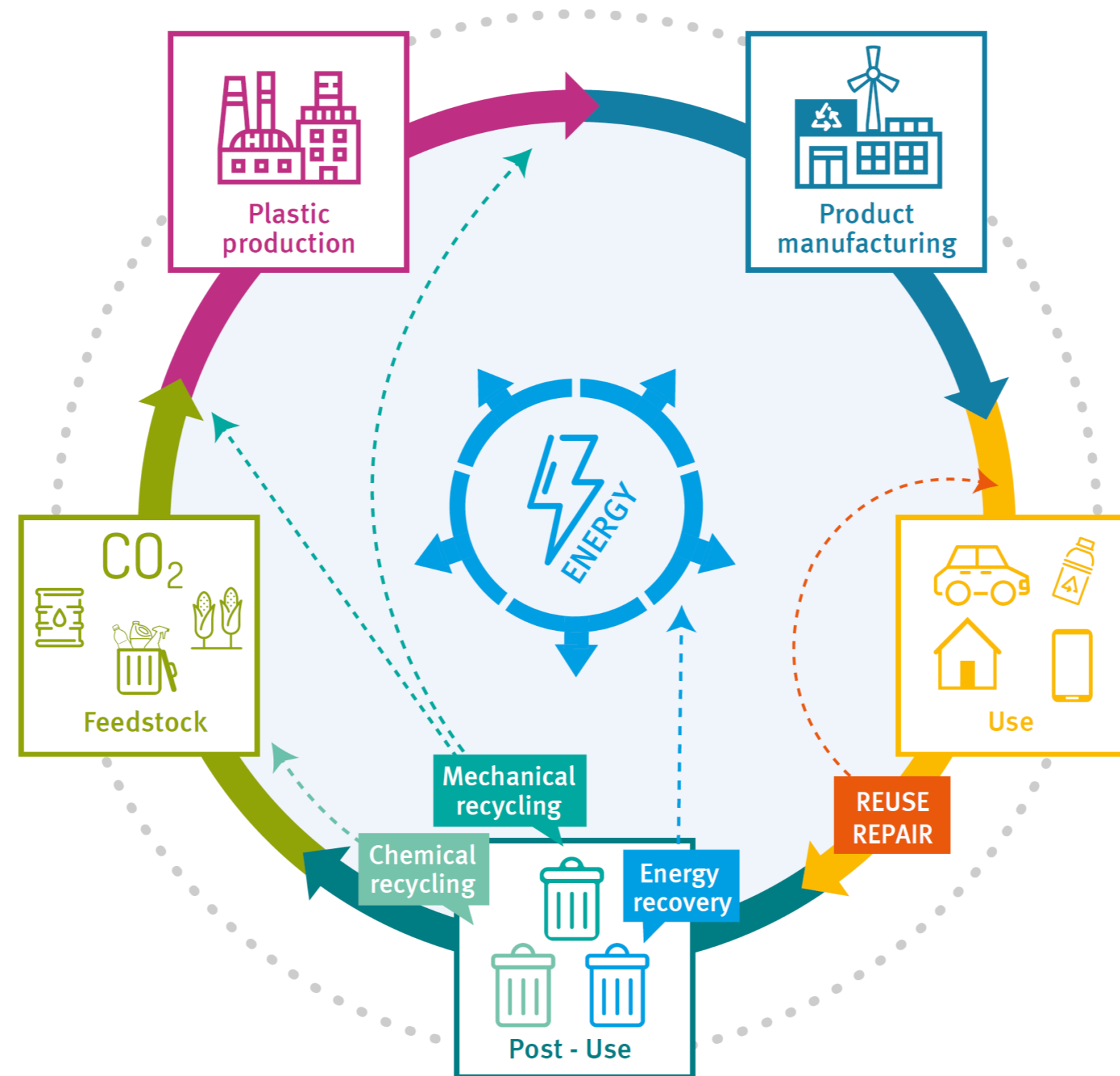
Plastics production

- World Plastics Production (MT) in 2017 → 2018: 348 → 359
- EU Plastics Production (MT) in 2017 → 2018: 64.4 → 61.8



PlasticsEurope, 2019. Plastics – the Facts 2019: An analysis of European plastics production, demand and waste data, PlasticsEurope Brussels, Belgium.

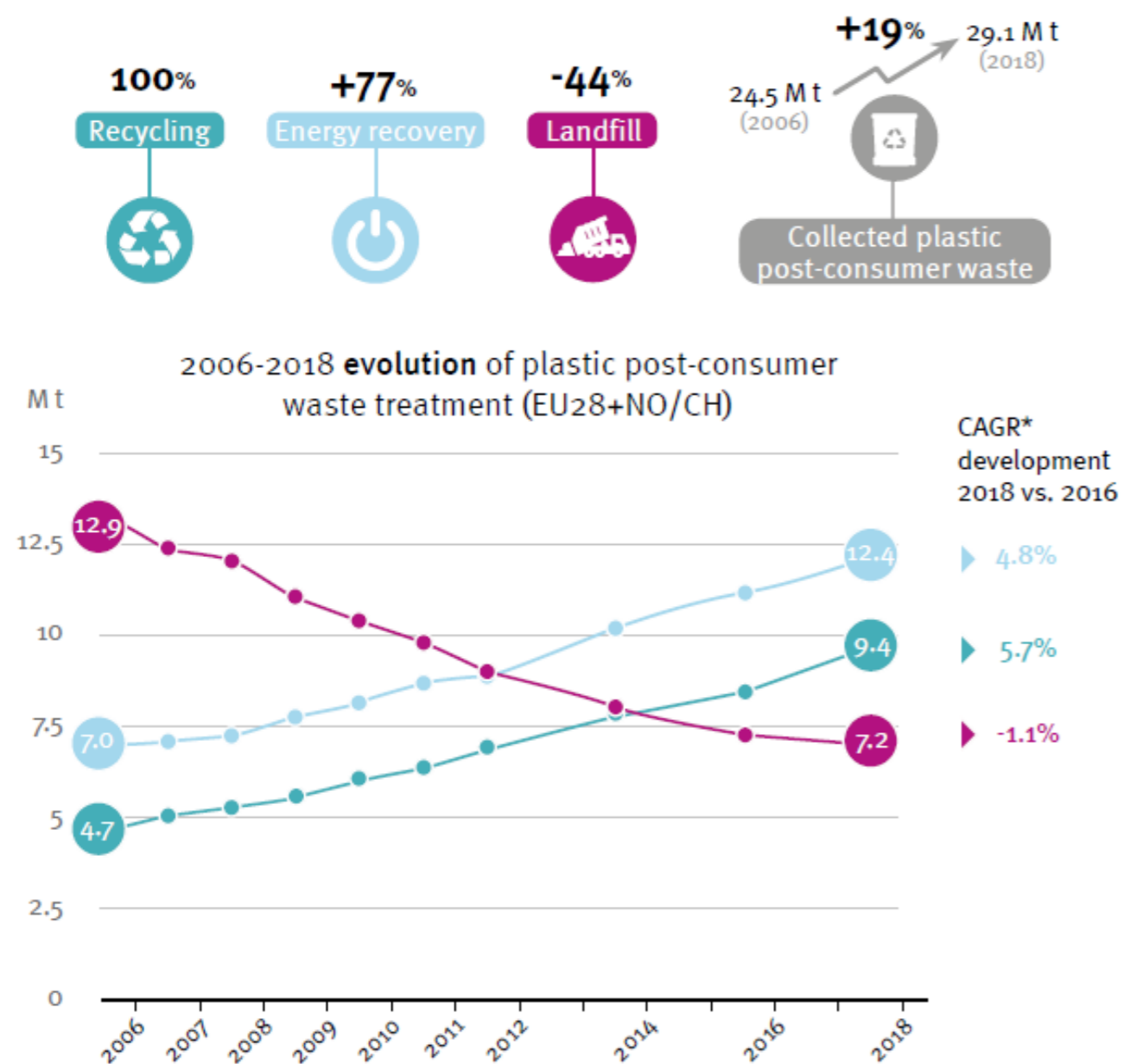
Circular Economy



PlasticsEurope, 2018. Plastics – the Facts 2018: An analysis of European plastics production, demand and waste data, PlasticsEurope Brussels, Belgium.

Increased plastic waste recycling

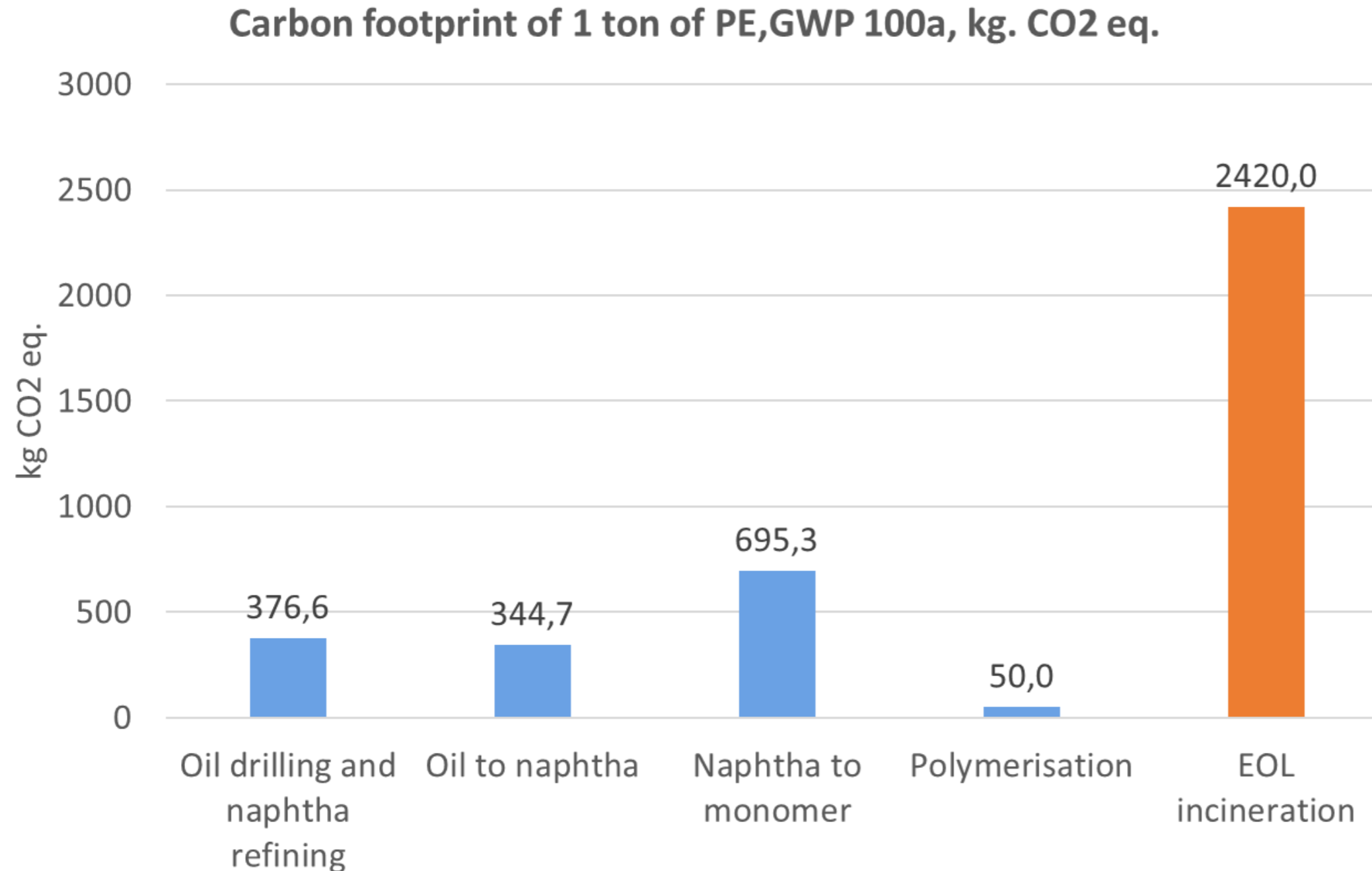
- EU plastic waste treatment from 2006 to 2016
- In 2016, landfill became lower than recycling



- **Recycling: 32.4%**
- **Energy recovery: 42.7%**
- **Landfill: 24.8%**

PlasticsEurope, 2019. Plastics – the Facts 2019: An analysis of European plastics production, demand and waste data, PlasticsEurope Brussels, Belgium.

Polyethylene LCA: end of life emissions



- GWP 100a – global warming potential of emissions calculated over a time horizon of 100 years
- Significant fraction of emissions occur at ethylene plant itself.
- Most of the emissions come from combustion if we go for energy recovery

PSYCHE Project

- Conversion of plastic waste to base chemicals via gasification and subsequent Fischer-Tropsch synthesis



PSYCHE

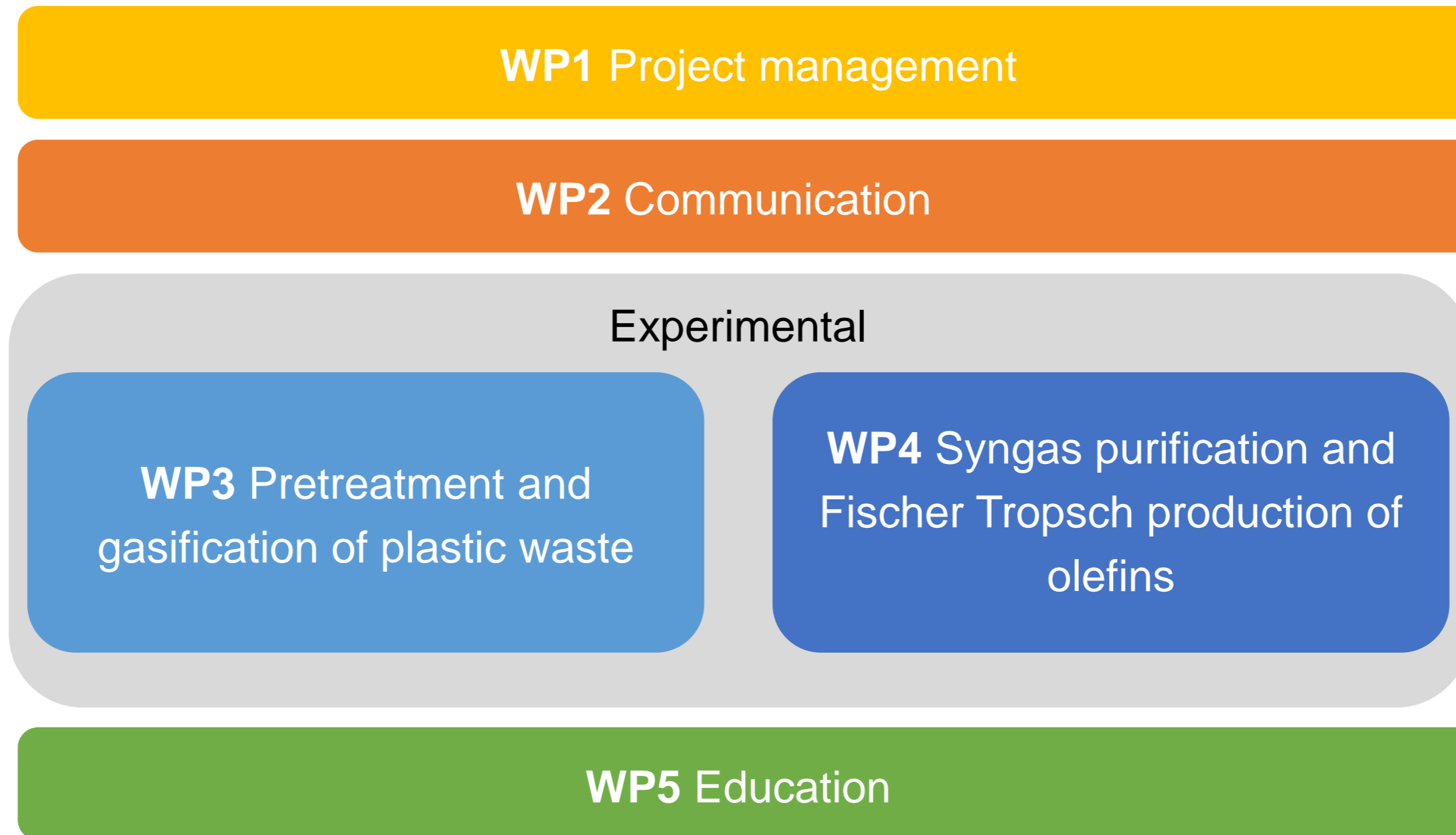


€ 2.6 Million

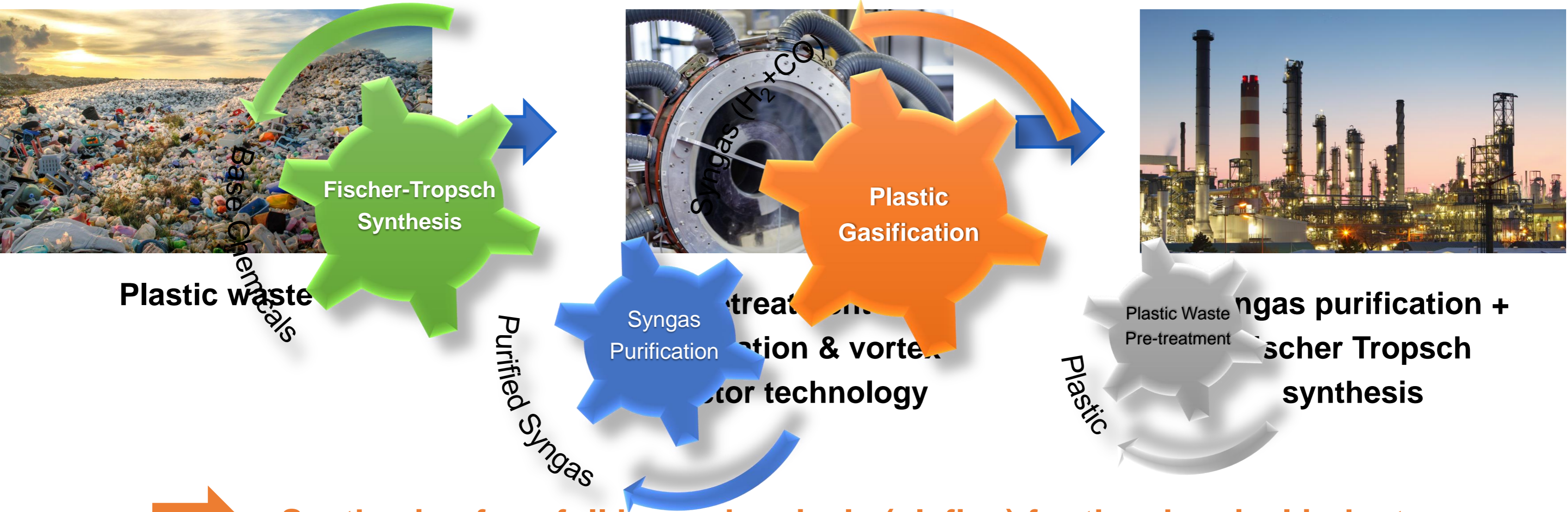


PSYCHE

Work Packages



PSYCHE Objective

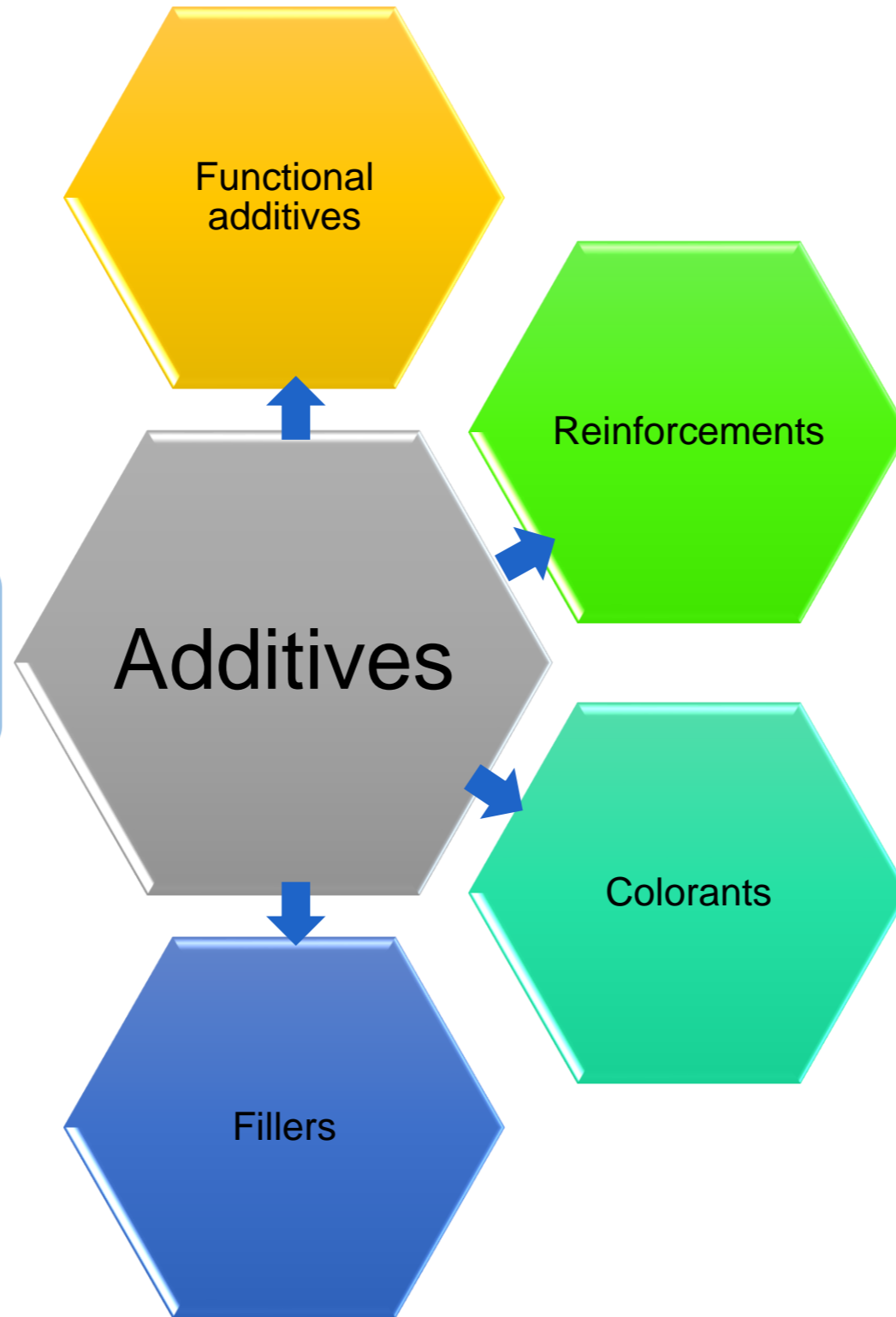


Pre-treatment

Challenge in plastic processing: Additives



Additives improve physicochemical properties of plastics

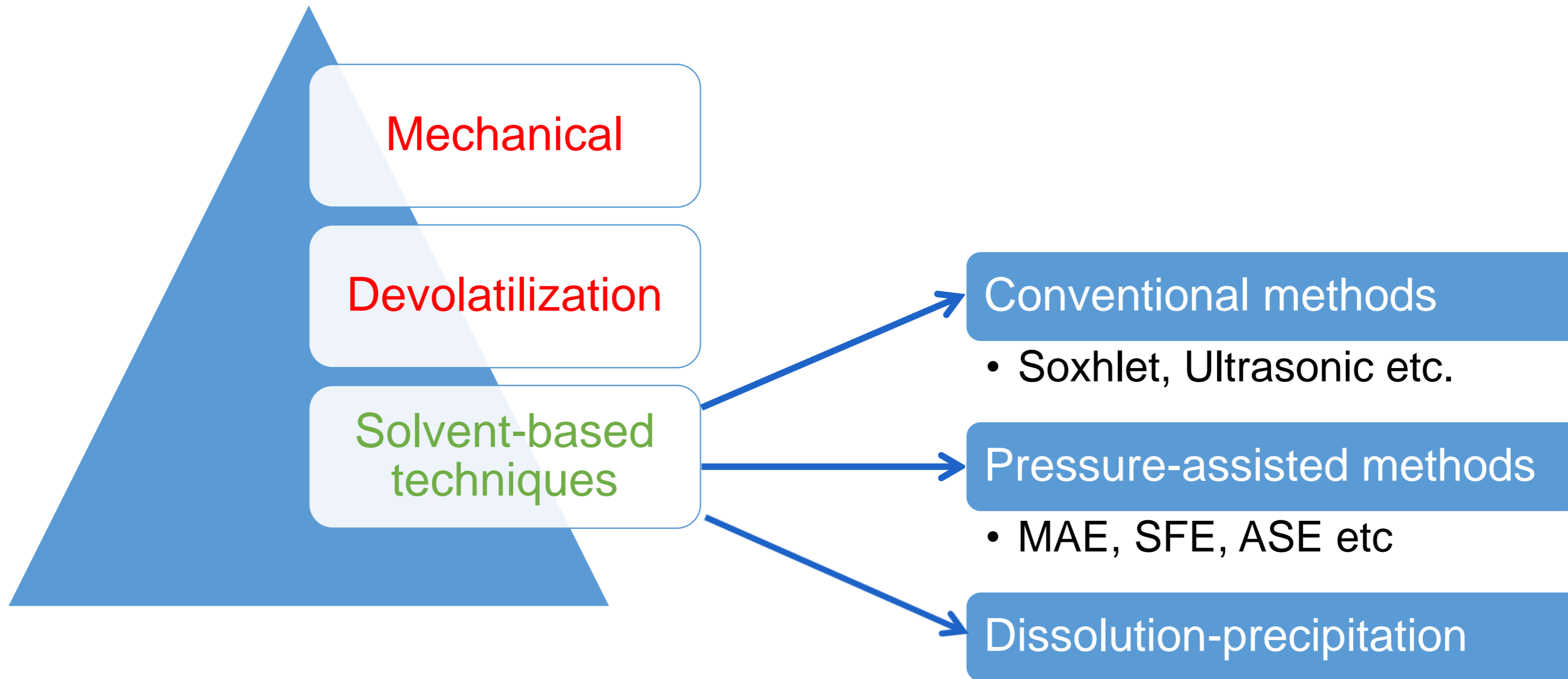


HOWEVER

During processing they cause:

- Migration
- Emissions
- Leaching
- Degradation
- Release

Techniques for pre-treatment



- ✓ Start with a review of scientific literature based on extraction of various additives via solvent-based extraction techniques

Objectives

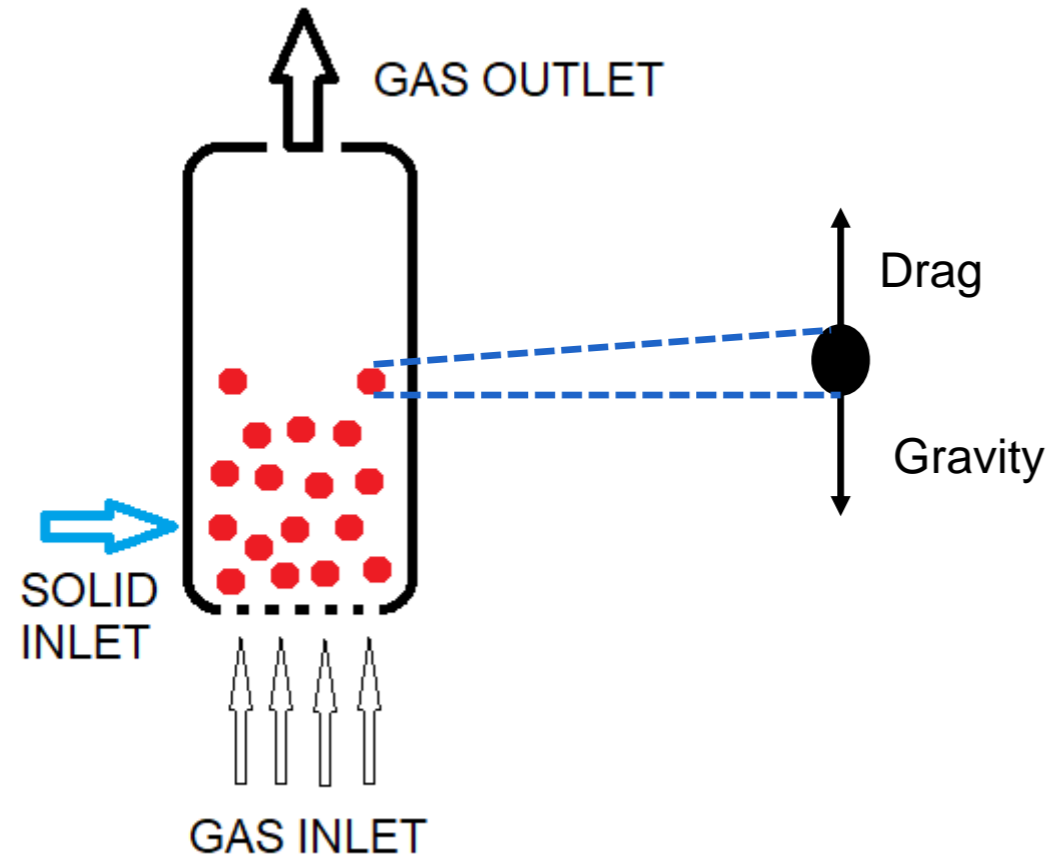
- Physicochemical pre-treatment of plastic waste via various **extraction methods**
- Assessment of various extraction methods on the removal of different **type of additives** from plastic waste
- **Optimization** of pre-treatment conditions for a broad range of plastics



Gasification in vortex reactor

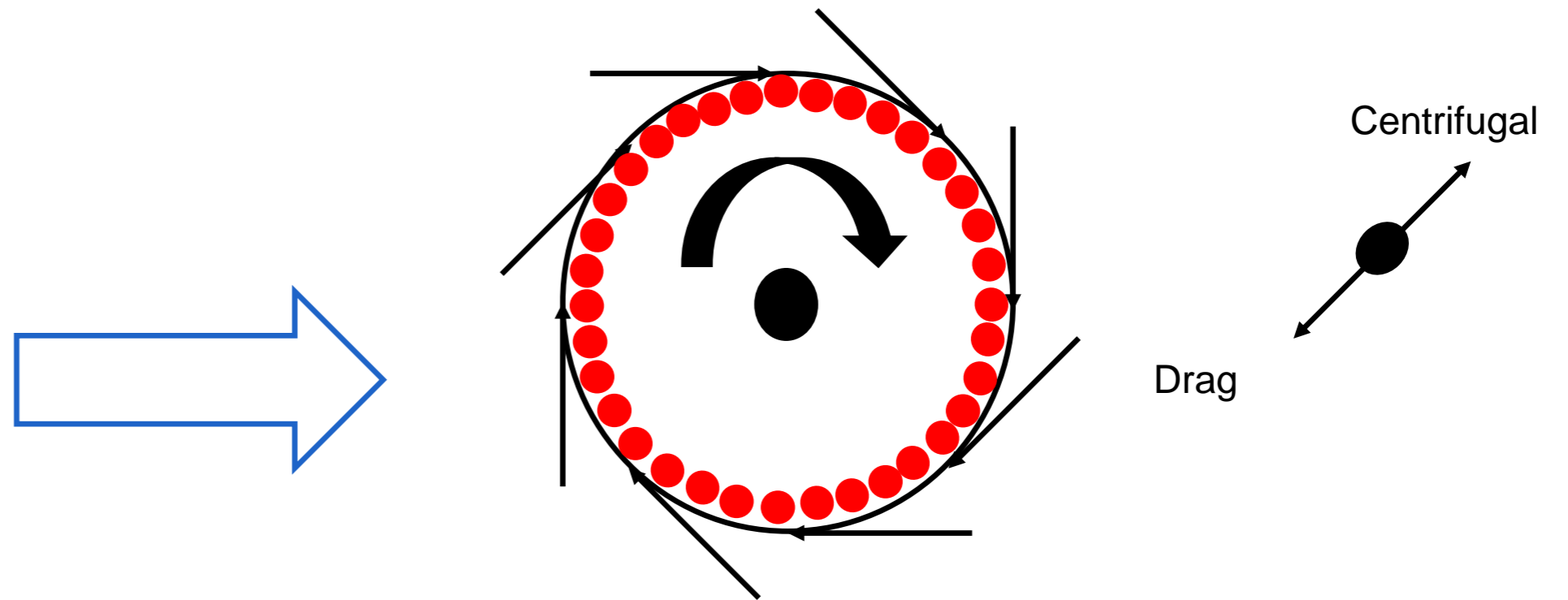
Gas-Solid reactors

Fluidized bed reactor



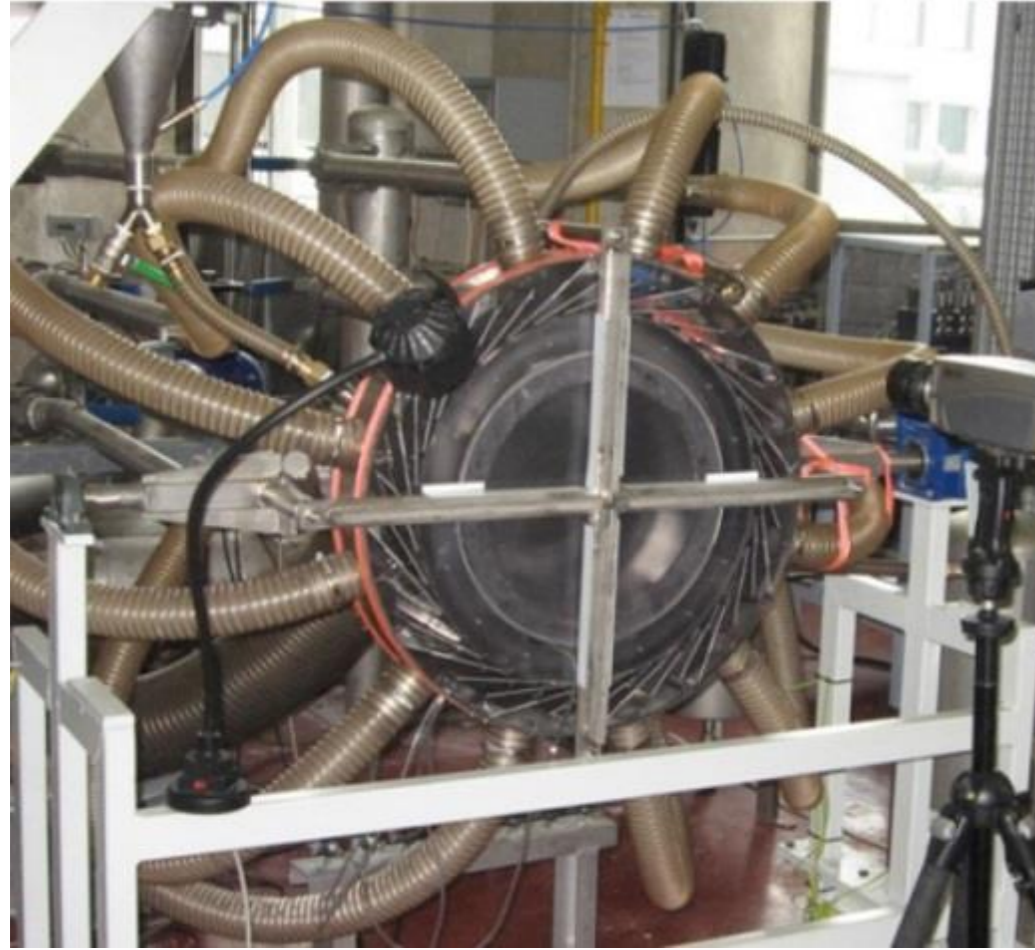
- Gas velocity limitation.
- Diluted bed.

Gas Solid Vortex Reactor (GSVR)



- Extended gas velocity limitations.
- High gas-solid slip velocity.
- Packed bed.
- Short gas space time.

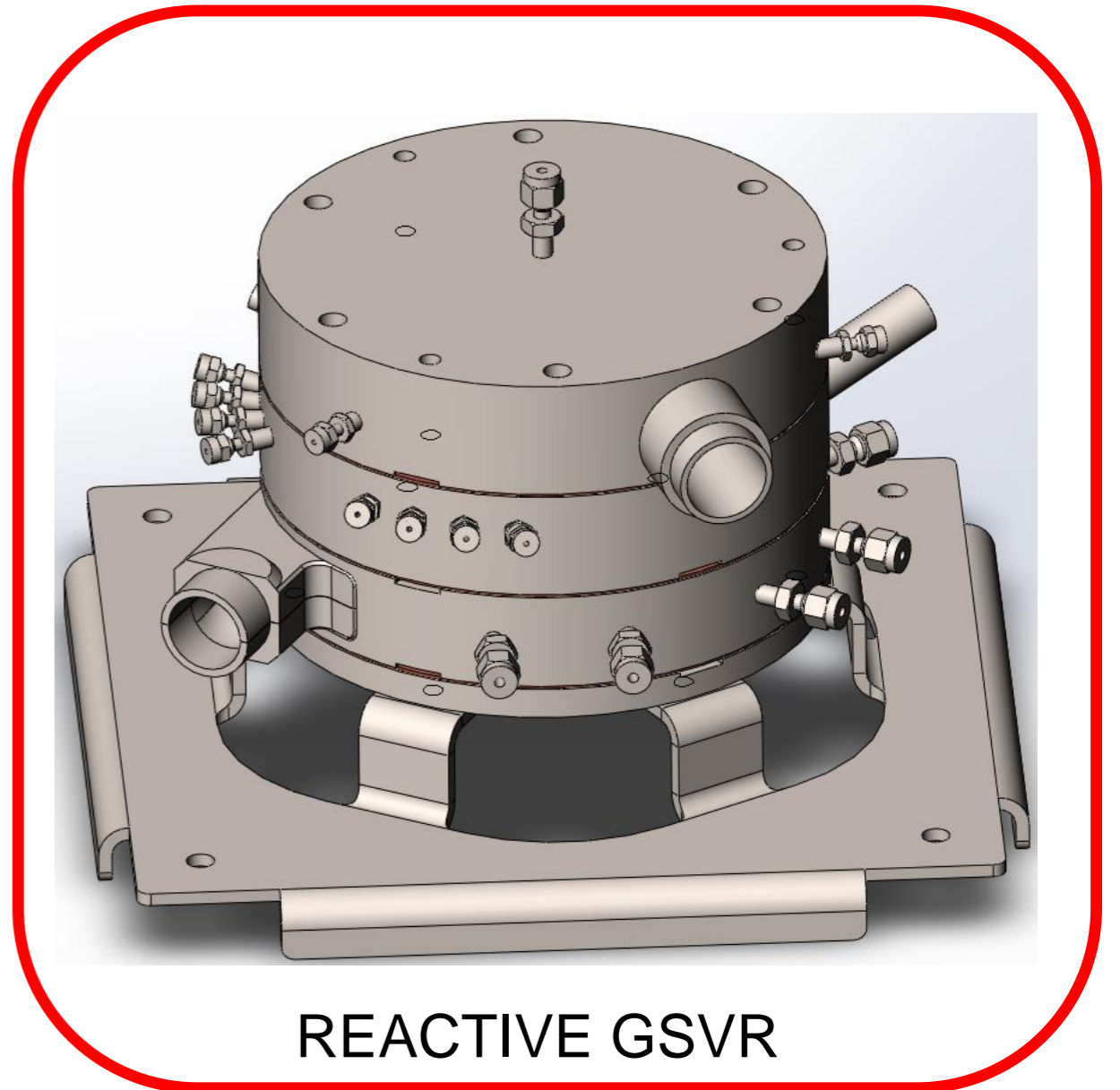
GSVR research at LCT



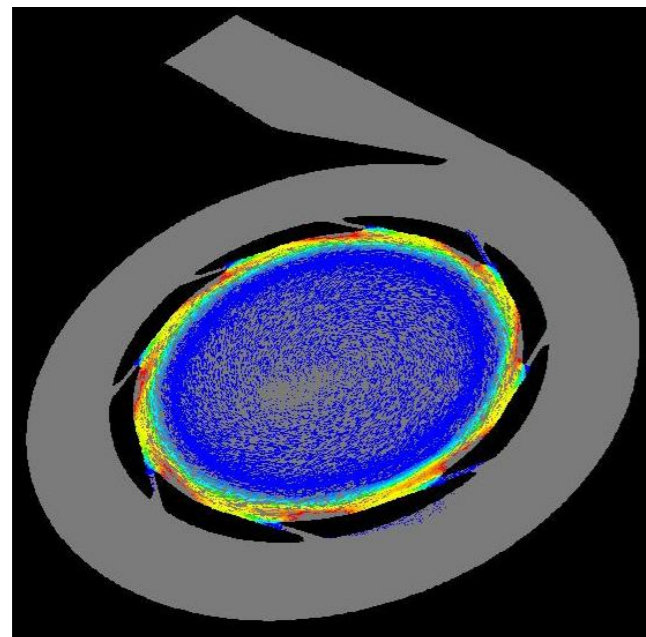
COLD FLOW GSVR



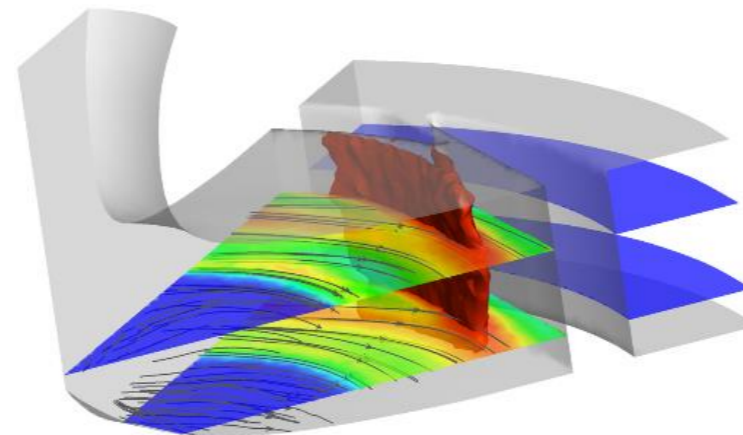
HOT FLOW GSVR



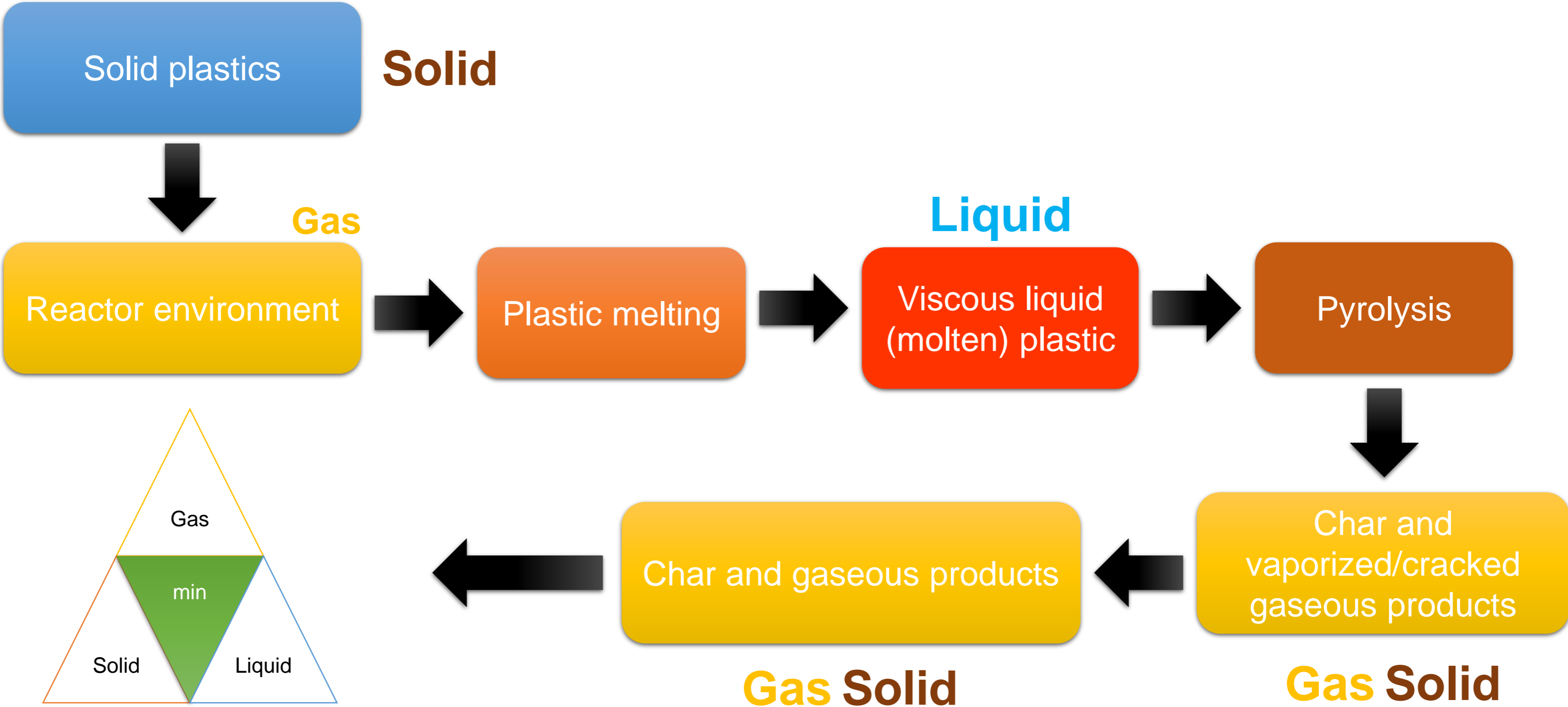
REACTIVE GSVR



CFD

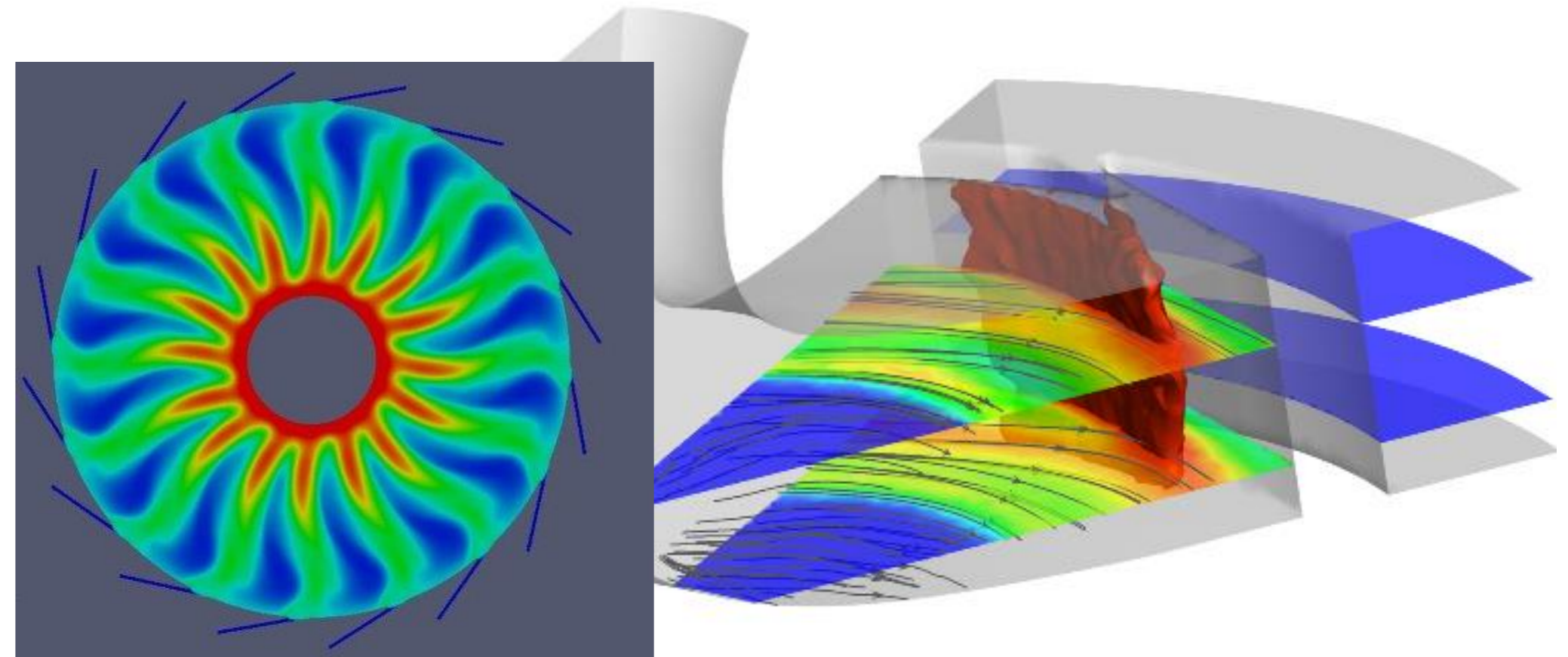
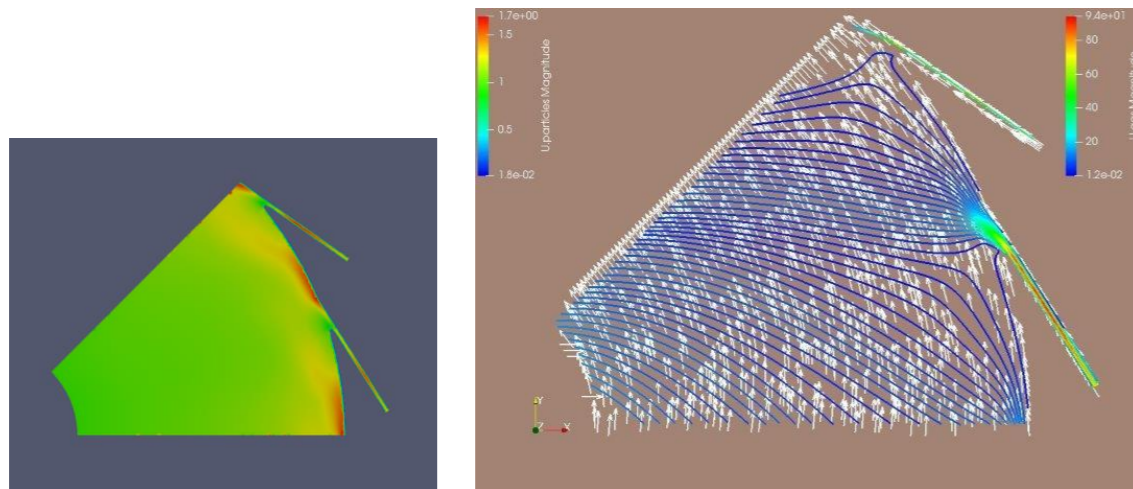


Plastic Gasification Process in GSVR



Objectives

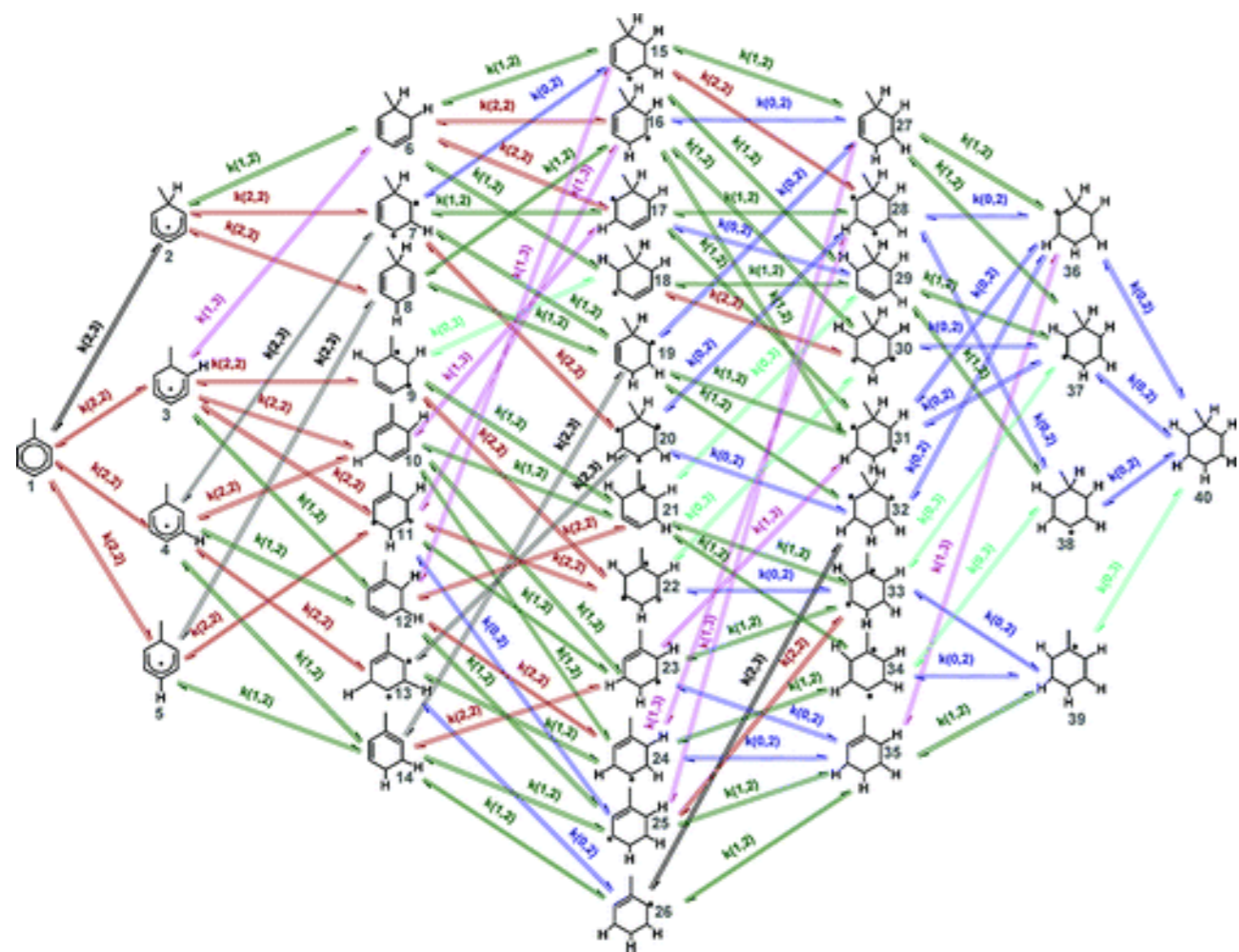
- Numerical Investigation of plastic waste gasification process in gas-solid vortex reactor
 - Computational Fluid Dynamics (CFD)
 - Coupling CFD and Kinetics from simplified to detailed level



Olefin production from syngas

Model based catalyst design and optimization

Complex reaction phenomena



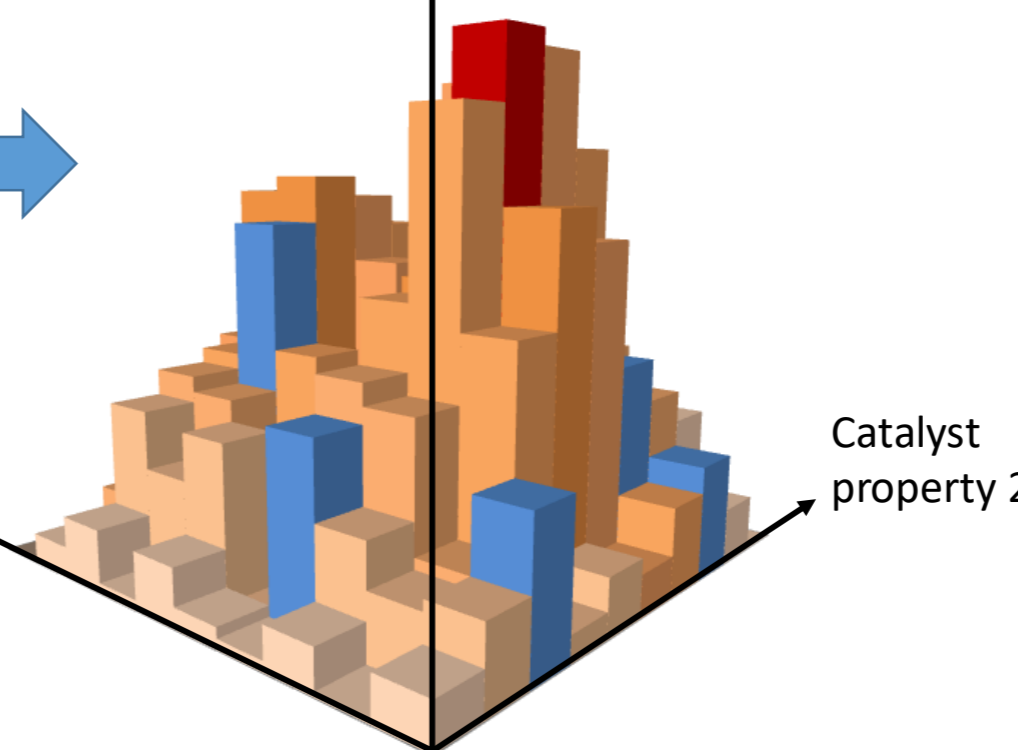
Catalyst optimization



Catalyst property 1

Performance

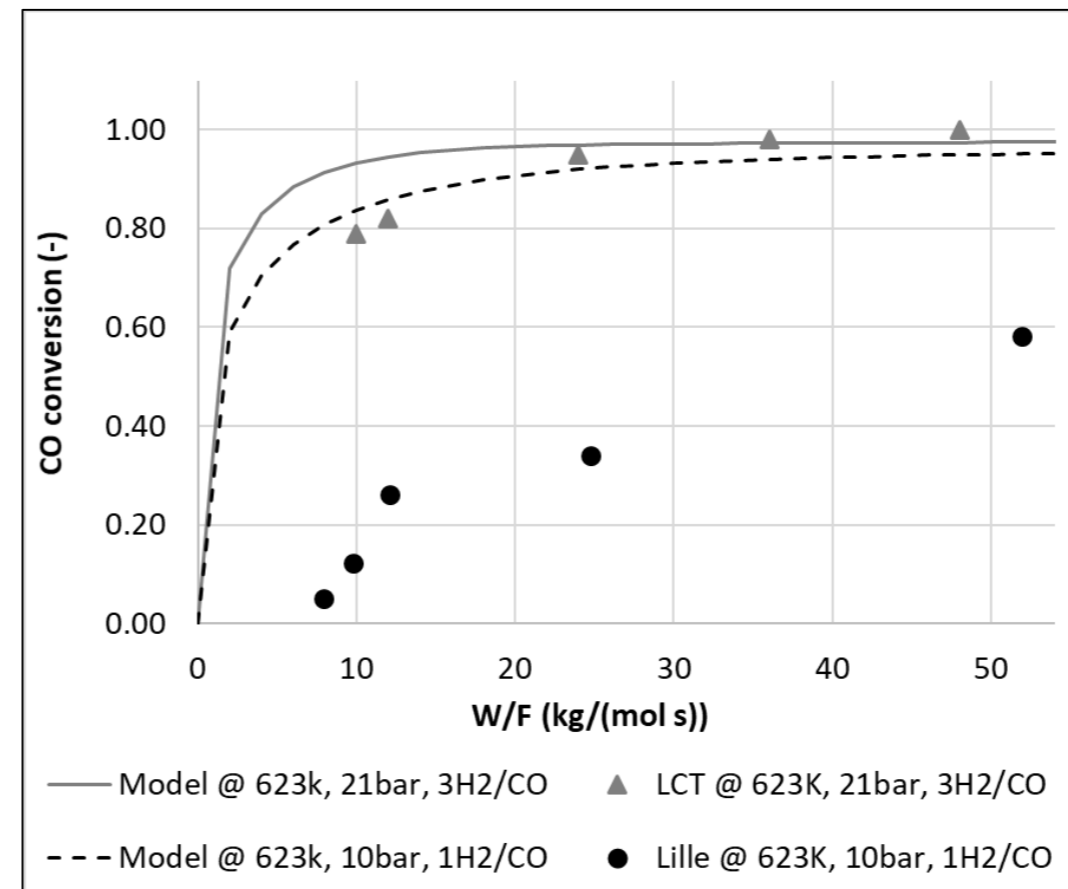
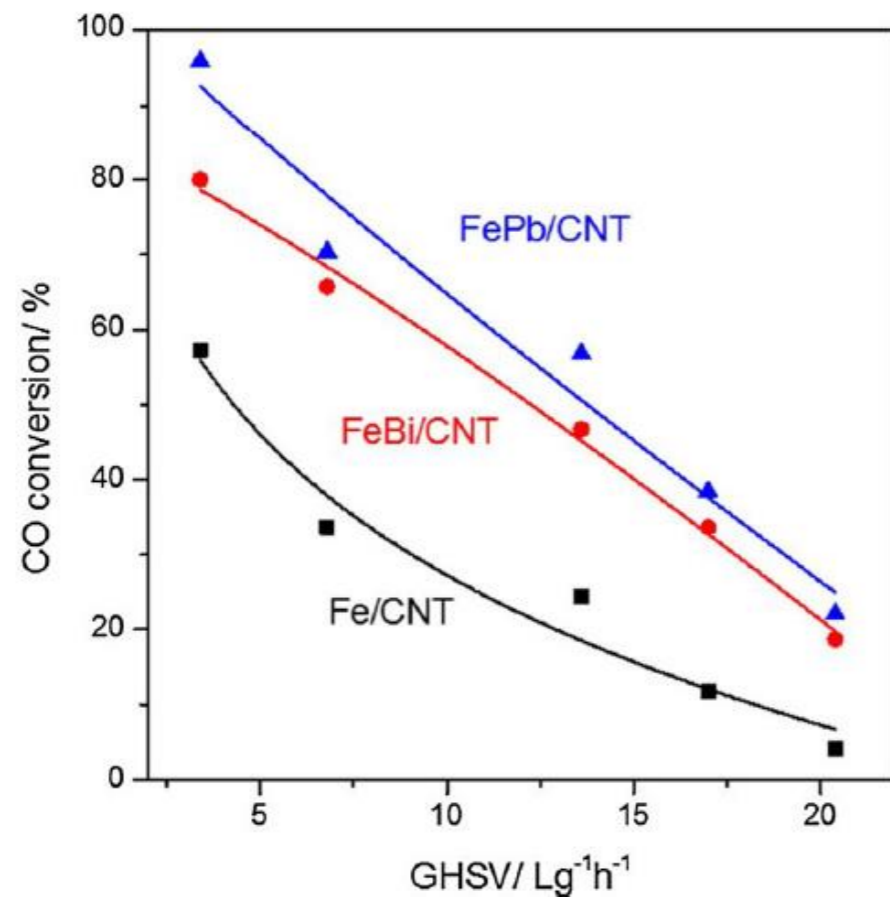
Catalyst property 2



Scale-up studies

Objectives

- ❑ To incorporate influence of catalyst descriptors, into the model.
- ❑ To allow extension of the model to other catalysts.
- ❑ To transform the model into a useful tool for catalyst design and development.



SEMK model for Fischer-Tropsch synthesis experimental data obtained on an iron-based catalyst with variation in promoters.

Acknowledgements



PSYCHE



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Met steun van het Europees Fonds voor Regionale Ontwikkeling



Questions



Prof. Dr. Ir. Kevin Van Geem

Full Professor

LABORATORY FOR CHEMICAL TECHNOLOGY

E kevin.vangeem@ugent.be

T +32 9 264 55 97

M +32 9 264 58 30

www.ugent.be

 Ghent University

 @ugent

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